



Acta Biomaterialia 5 (2009) 1948-1955

Acta BIOMATERIALIA

www.elsevier.com/locate/actabiomat

# Ocular injectable formulation assessment for oxidized dextran-based hydrogels

João Maia <sup>a</sup>, Maximiano P. Ribeiro <sup>b</sup>, Carla Ventura <sup>a</sup>, Rui A. Carvalho <sup>c</sup>, Ilídio J. Correia <sup>b</sup>, Maria H. Gil <sup>a,\*</sup>

<sup>a</sup> Departamento de Engenharia Química da Faculdade de Ciências e Tecnologia da Universidade de Coimbra, Rua Sílvio Lima – Pólo II, 3030-790 Coimbra, Portugal

<sup>b</sup> Centro de Investigação em Ciências da Saúde, Faculdade de Ciências da Saúde, Universidade da Beira Interior, Av. Infante D. Henrique, Covilhã, Portugal <sup>c</sup> Espectroscopia RMN, Centro de Neurociências e Biologia Celular e Departamento de Bioquímica da Faculdade de Ciências e Tecnologia da Universidade de Coimbra, Portugal

Received 7 October 2008; received in revised form 15 January 2009; accepted 3 February 2009

Available online 11 February 2009

#### Abstract

Initiator-free injectable hydrogels are very interesting for drug and/or cell delivery applications, since they can be administered in a minimally invasive way, and avoid the use of potentially harmful chemical initiators. In the current work, oxidized dextran crosslinked with adipic acid dihydrazide hydrogels were further characterized and tuned to produce formulations, with the aim of producing an injectable formulation for the possible treatment of posterior eye diseases. The gelation rate and the hydrogel dissolution profile were shown to be dependent on the balance between the degree of dextran oxidation, and the concentration of both components. For the in vitro studies, rabbit corneal endothelial cells were seeded on the hydrogels to assess cytotoxicity. Hydrogels prepared with low oxidized dextrans were able to promote cell adhesion and proliferation to confluence in just 24 h, while more highly oxidized samples promoted cell adhesion and proliferation, but without achieving confluence. Cell viability studies were performed using MTS assays to verify the non-cytotoxicity of hydrogels and their degradation byproducts, rendering these formulations attractive for further in vivo studies.

© 2009 Acta Materialia Inc. Published by Elsevier Ltd. All rights reserved.

Keywords: Injectable; Hydrogel; Oxidized dextran; In vitro; Ocular delivery

#### 1. Introduction

Ocular diseases of the posterior eye are the most common cause of visual disorders in industrialized countries [1]. These illnesses include, for example, cataracts, diabetic retinopathy, macular degeneration associated with aging, and retinitis pigmentosa [1,2]. These visual disorders cause discomfort, anxiety and fear of vision loss in patients.

The ocular drug market is dominated by drugs that were conceived to treat illnesses that affect the anterior eye; such medicines include antibiotics, anti-inflammatory agents or anti-glaucoma drugs, usually as eye-drop formulations [1,3]. These topical applications, in the form of eyedrops, are ineffective in many cases, mainly due to the drainage system of the eye, which leads to poor ocular bioavailability [4]. New drugs have been developed to reach the posterior eye, although most of these are administered through repeated intravitreal injections. This method is associated with complications such as pain, increased intraocular pressure, retinal detachment and endophthalmitis (which may lead to blindness). New methods of drug delivery that are more secure, efficient, comfortable and with prolonged activity are needed in order to minimize the number of injections. Currently, there are a number of systems for controlled drug delivery on the market or being tested, such as implants, hydrogels and colloids [1].

<sup>\*</sup> Corresponding author. Tel.: +351 239 798 743; fax: +351 239 798 703. E-mail address: hgil@eq.uc.pt (M.H. Gil).

Hydrogels are hydrophilic polymer networks, which may absorb thousands of times their dry weight in water. Hydrogels may be chemically stable or they may degrade and eventually disintegrate and dissolve. They are called "reversible" or "physical" gels when the networks are held together by molecular entanglements, and/or secondary forces including ionic, H-bonding or hydrophobic forces. Hydrogels are called "permanent" or "chemical" gels when they contain covalently crosslinked networks [5].

Recently, Van Tomme and Hennink [6] reviewed the different strategies used in producing dextran-based hydrogels, and demonstrated that dextran is a very versatile starting polymer for hydrogel synthesis. Furthermore, pharmaceuticals and various potential therapeutic agents can easily be incorporated and their release profile controlled. Recently, human embryonic stem-cell encapsulation was also successfully achieved in bioactive hydrogels of dextran-acrylate [7].

Dextran is biocompatible and can be degraded through the action of dextranases in various organs in the human body, including liver, spleen, kidney and colon [8].

Dextran oxidation by sodium periodate is an easy and well-known way to functionalize dextran with aldehyde moieties [9]. This chemical functionality has been widely tested to conjugate N-nucleophiles, due to their fast and almost complete reaction [10]. This approach has been tested on the synthesis of pro-drugs [11], as a spacer in enzyme immobilization [12] or for growth factor controlled release [13]. For the preparation of hydrogels, different aminated crosslinkers, such as chitosan [14,15], gelatin [16], 8-arm polyethylene glycol (PEG) amine [17] or polyhydrazides [18] have been used to yield chemical initiator-free formulations.

Recently, we described an injectable formulation composed of oxidized dextran (dexOx) crosslinked with adipic acid dihydrazide (AAD) [19]. The dexOx with 15% oxidation degree (OD) was crosslinked with AAD, forming a gel within 2–4 min, depending on the AAD concentration used. The obtained hydrogels were characterized by their mechanical properties (7–32 kPa), swelling and degradation (9–23 days) behavior under physiological conditions.

In this work, oxidized dextran, with various ODs, was studied in order to improve the control of the system properties. The influence of dextran OD and concentration in the solution viscosity was monitored. We observed that the hydrogel swelling and dissolution could also be controlled by the dextran OD and that the dissolution profile could be extended for more than 2 months, improving the previous studied formulation. Cell toxicity assays were carried out in 96-well plates with different dexOx hydrogels. Cell viability studies were performed using rabbit corneal endothelial cells, which were seeded on top of the dexOx hydrogels. The cell adhesion and growth was visualized by optical microscopy and dehydrogenase activity of cells was evaluated by reduction of the MTS reagent.

# 2. Materials and methods

#### 2.1. Materials

Dextran (from Leuconostoc mesenteroides: 60,000 Da, according to Fluka's specification), sodium periodate, adipic acid dihydrazide, tert-butyl carbazate (tBC), ethyl carbazate (EtC), phosphate-buffered saline dialysis membranes (MWCO  $\sim$ 12,000 Da), amphotericin B, L-glutamine, Eagle's Minimum Essential Medium (MEM), penicillin G, streptomycin and trypsin were purchased from Sigma (Sintra, Portugal). Fetal bovine serum was purchased from Biochrom AG (Berlin, Germany). The 3-[4,5-dimethylthiazol-2-vl]-5-(3-carboxymethoxyphenyl)-2-(4-sulfophenyl)-2H-tetrazolium, salt (MTS) and electron coupling reagent (phenazine methosulfate; PMS) were purchased from Promega. Tflasks and 96-well plates were purchased from Nunc (Denmark).

#### 2.2. Dextran oxidation

An aqueous solution of dextran (1 g; 0.125% w/v) was oxidized with 2 ml of sodium periodate solution with different concentrations (33–264 mg ml<sup>-1</sup>) to yield theoretical oxidations from 5 to 40%, at room temperature. The reaction was stopped after 4 h. The resulting solution was dialyzed for 3 days against water, using a dialysis membrane with a MWCO 12–14,000 Da, and then lyophilized (Snidjers Scientific type 2040, Tillburg, Holland). The scale-up of the reaction was done using the same procedure though using 30 g of dextran and a calculated amount of periodate to yield a theoretical oxidation of 5, 10, 25 and 40%.

# 2.3. Nuclear magnetic resonance (NMR) and size exclusion chromatography (SEC)

The OD of dexOx is defined as the number of oxidized residues per 100 glucose residues (OD refers to the theoretical value unless otherwise stated) and quantified by using tBC [20,21] and EtC. The carbazates react with aldehyde groups to form carbazones in the same way that hydrazones are formed in the presence of hydrazides.

<sup>1</sup>H spectra were acquired on a Varian 600 NMR spectrometer (Palo Alto, CA) using a 3 mm broadband NMR probe. <sup>1</sup>H NMR spectra were recorded in  $D_2O$  (20–25 mg in 0.2 ml; pD of ~5.0) using a 90° pulse and a relaxation delay of 30 s. The water signal, used as reference line, was set at δ 4.75 ppm and was partially suppressed by irradiation during the relaxation delay. A total of 32 scans were acquired for each <sup>1</sup>H NMR spectra. The spectra were analyzed with iNMR software, version 2.6.4 (www.inmr.net).

SEC was performed in a HPLC system composed of a degasser and a WellChrom Maxi-Star k-1000 pump (Knauer), coupled to an LS detector (evaporative light scattering PL-EMD 960) and a single column (PL aquagel-OH Mixed 8 µm) from Polymer Laboratories. The

whole system was kept at room temperature and the eluent used was  $KNO_3$  (0.001 M, pH 3.9) at a flow rate of 0.4 ml min<sup>-1</sup>. Samples and standards were dissolved in the eluent at 4–6 mg ml<sup>-1</sup> (Fluka Chemie AG, dextran standards from 12 to 80 kDa).

# 2.4. DexOx solution viscosity

Solutions of dextran and dexOx, with concentrations ranging from 10 to 30% (w/w) in PBS, were prepared and analyzed in a Brookfield Programmable D-II+ Viscometer with a S18 spindle, assisted by DVLoader v1.0 software. The chamber temperature was controlled by an external bath to 25 °C, and the chamber was loaded with 8 ml of solution.

# 2.5. Hydrogel preparation and characterization

The several oxidized dextrans were dissolved in different concentrations; dexOx 5% (D5) and 10% (D10) solutions were used at 30% (w/w) and dexOx 25% (D25) at 20% (w/w), in aqueous solvent (PBS) at 37 °C until a liquid solution was obtained and then kept at 5–8 °C, until further use. Then, 250  $\mu$ l of a given dexOx solution was mixed with 250  $\mu$ l of a given AAD solution on homemade Teflon® molds and allowed to crosslink for at least 2 h (except for the D5 hydrogels, which were left to cure overnight). The AAD concentrations used are calculated based on a given molar percentage of dextran residues. The hydrogel nomenclature is as follows: dexOx 5% + AAD 5% = D5A5, etc.

# 2.6. Dynamic swelling experiments

DexOx hydrogels, after being prepared and weighed ( $W_i$ ), were immersed in PBS ( $\sim$ 5 ml) in 6-well cell culture plates at 37 °C. At regular intervals, they were removed from the aqueous solution, blotted on filter paper, weighed ( $W_t$ ) and returned to the original well while PBS was replaced.

Swelling index:

$$SI = \frac{W_t}{W_i} \tag{1}$$

# 2.7. Rheological analysis

Rheological experiments were carried out using the parallel plate geometry (20 mm diameter, steel) of a Haake Rheostress RS 1. To calculate the gelation period, both solutions (190  $\mu$ l each) were mixed on the bottom plate, and the upper plate was positioned at a gap of 1 mm (after gap optimization). This procedure took around 20 s, after which the experiment was started at low frequency (0.5 Hz) and stress (0.1 Pa), to avoid interference with the network formation. The gelation rate was followed and the gelation period was considered to be the crossover point between G' and G'' (G' = G'').

#### 2.8. Cell source and growth

Rabbit corneal endothelial cells were obtained as previously described [22]. Subsequently, cells were plated in 25 cm<sup>3</sup> T-flasks with MEM with heat-inactivated fetal bovine serum (FBS, 10% v/v) and growth factors to achieve primary culture in agreement with the procedures previously described in the literature [23]. T-flasks with cells were incubated in a 5% CO<sub>2</sub> humidified atmosphere at 37 °C. On day 3, the medium was changed and every 3 days thereafter. Six days later, cells attained confluence.

After confluence was obtained, cells were subcultivated using 5 min incubation in 0.18% trypsin (1:250) and 5 mM EDTA. The free cells were added to an equal volume of culture medium. Following centrifugation, cells were resuspended in sufficient culture medium and seeded in 96-well plates containing the biomaterials.

#### 2.9. Cell culture and in vitro cytotoxicity studies

Two crosslinking degrees of AAD for each dexOx were selected and used for cytocompatibility tests. The dexOx samples and AAD were either dissolved in PBS or in the appropriate cell culture medium, i.e. MEM.

Each formulation in the form of hydrogel was introduced (n = 6) into the wells of 96-well cell culture plates, in amounts that never exceeded 60  $\mu$ l. The plates were irradiated for 30 min with UV, before being seeded with cells.

Fourth-passage endothelial corneal cells were seeded, at a density of 90,000 cells per well, into a 96-well plate containing the hydrogels. The plate was incubated at 37 °C, under a 5% CO<sub>2</sub> humidified atmosphere. After 1, 3 and 7 days, cell viability was assessed through MTS assay. A CellTiter 96® AQueous Assay composed of MTS and PMS (Promega) were used. Twenty microliter of MTS/PMS were added to each sample and incubated for 4 h at 37 °C, under a 5% CO<sub>2</sub> atmosphere. The absorbance of the samples was determined at 492 nm using a Biorad Microplate Reader Benchmark.

Wells containing cells in culture medium without biomaterials were used as negative control (K-). Ethanol (96%) was added to wells containing both types of cells as a positive control (K+). The samples were analyzed using an Olympus CX41 optical microscope equipped with an Olympus SP-500 UZ digital camera.

# 3. Results and discussion

#### 3.1. DexOx characterization

Following previous work [19], we characterized hydrogels made from dexOx with a wider range of ODs, crosslinked with different amounts of AAD. Dextran was oxidized by using sodium periodate at different percentages and characterized by <sup>1</sup>H NMR. The OD was not estimated by the TNBS assay, due to the good correlation of the NMR titration with the colorimetric assay, as shown in previous work [19]. The

Table 1 Oxidation degree of several oxidized dextrans calculated by <sup>1</sup>H NMR analysis after titration with different carbazates and molecular weight evolution.

Sample	Oxidation degree			Mn <sup>c</sup>	PDI <sup>d</sup>
	NaIO <sub>4</sub> <sup>a</sup>	tBC <sup>b</sup>	EtC <sup>b</sup>		
Dextran	_	_	_	40.9	1.47
D5	5	$2.5 \pm 0.3$	$3.6 \pm 0.1$	40.8	1.59
D10	10	$7.4 \pm 0.9$	$8.6 \pm 0.2$	37.9	1.61
D25	25	$18.9 \pm 0.4$	$22.2 \pm 0.7$	29.7	2.03
D40	40	_e	$33.0 \pm 0.8$	8.3	3.05

<sup>&</sup>lt;sup>a</sup> Theoretical OD, calculated as the molar ratio of sodium periodate per initial glucose unit in dextran.

- <sup>c</sup> Number-average molecular weight estimated by SEC.
- <sup>d</sup> Polydispersity index corresponding to  $M_{\rm w}/M_{\rm n}$ .
- <sup>e</sup> Precipitation occurred.

tBC titration, however, causes sample precipitation when reacted with high OD samples, thereby precluding acquisition of the NMR spectra (D40, Table 1). We suggest that this effect is caused by the large tert-butyl moiety and we hypothesized that a less bulky molecule, such as EtC, would not cause sample precipitation. In fact, both spectra are similar except for the ethyl proton peak which is sharper and slightly shifted upfield in comparison to the *tert*-butyl peak (spectra not shown). The real OD was calculated by taking into account the ratio between the integral of the peak at  $\delta$ 7.3 ppm (arising from the carbazone group formed either with tBC or EtC) and the integral of the anomeric proton at  $\delta$  4.9 ppm. The ODs obtained with EtC were slightly higher (Table 1) than that obtained with tBC titration, which may suggest that tBC as some difficulty in reacting further due to its bulkier moiety.

The dexOx number-average molecular weight (Mn), estimated by a SEC analysis, showed a clear decrease with increasing OD, but also an increasing polydispersity index (PDI), reflecting the higher range of dexOx molecular weights (Table 1).

# 3.2. DexOx solution viscosity

In the design of injectable hydrogel formulations, details such as viscosity become increasingly important, in order to choose the best syringe geometries and/or needle gauges. In general, the hydrogel characteristics can be tailored by the feed concentration [14], degree of polymer modification and, in other cases, chemical initiator concentration [24]. The system reported in this paper involves the mixing of two equal-volume solutions, each of which has its own reactive species: DexOx residues and AAD. Thus, the formulation has to take into account the halving of the feed concentration of both solutions after mixing.

Every dexOx sample, at any of the concentrations tested, showed a linear shear stress increase regarding the

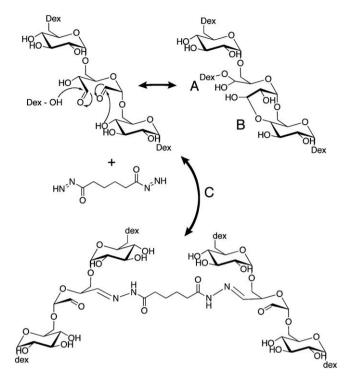


Fig. 1. The reactive aldehyde groups formed upon periodate oxidation are prone to establish inter (A) or intra (B) hemiacetals, when reacting with hydroxyl groups from nearby residues. The addition of AAD (C) promotes the reversible crosslinking with the formation of hydrazones.

different shear rates, and hence a Newtonian behavior. For every concentration tested, across the different ODs, the obtained viscosities for each dexOx series show a natural trend directly related to the concentration, as can be observed on Fig. 2A for dextran and D40. The influence

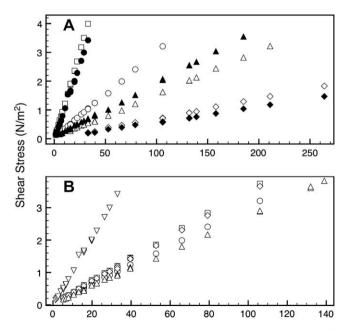


Fig. 2. Shear stress vs. shear rate. (A) Dextran with concentrations (w/w) of:  $\Box - 30\%$ ,  $\bigcirc - 20\%$ ,  $\triangle - 15\%$  and  $\diamondsuit - 10\%$ ; and D40 with concentrations (w/w) of:  $\bullet - 20\%$ ,  $\blacktriangle - 15\%$  and  $\blacklozenge - 10\%$ . (B) All solutions at 20% (w/w):  $\bigcirc -$  dextran,  $\Box - D5$ ,  $\diamondsuit - D10$ ,  $\triangle - D25$  and  $\bigtriangledown - D40$ .

 $<sup>^</sup>b$  Calculated by  $^1H$  NMR after titration with tBC/EtC, taking into account the ratio between the integral of the peak at  $\delta$  7.3 ppm and the integral of the anomeric proton at  $\delta$  4.9 ppm. Average and standard deviation of five independent integrations.

of OD on viscosity seems to be greater when the polymer concentration is high, but as the polymer solution becomes less concentrated, the viscosity tends to decrease and eventually becomes lower than that of the reference solution (dextran).

Within the same concentration range, only the D25 viscosity falls below the dextran viscosity, but on the other hand, D40 has an extremely high viscosity, reflecting the influence of the high reactivity, due to the high OD (Fig. 2B).

We suggest that this effect is due to the decrease in molecular weight with oxidation, which, below a certain concentration, counterbalances the crosslinking via hemiacetals (Fig. 1A), decreasing the solution viscosity (Fig. 2A). This effect could possibly be further enhanced by a dexOx chain coil due to the intrahemiacetal formation (Fig. 1B), demonstrating how both parameters (OD and  $M_{\rm w}$ ) can affect the viscosity of a given dexOx solution.

#### 3.3. Hydrogel characterization

The hydrogel preparation took into consideration three factors: the dexOx concentration, the OD of the dexOx and the AAD concentration. The first two are closely related due to the viscosity issues discussed above. Therefore, the concentration used was as high as the viscosity would allow. Solutions of D5 and D10 with 30% concentration allow a good homogenization, despite the high viscosity, but for D25, we had to use a 20% concentration. The D40 macromonomer was not studied in as much detail as the others, due to its high reactivity in the desired concentration range. The D40 with a 20% concentration yields a very viscous solution that reacts promptly with AAD, impairing good homogenization. Lower concentrations produce better hydrogels, though with less attractive and more unpredictable swelling profiles. Nevertheless, the D40 gelation rate data is presented (15% feed concentration) to emphasize the effect that the balance between OD and AAD feed concentration has on the gelation rate (discussed below).

The balance between the available crosslinking points (OD) and the amount of crosslinker used (AAD feed concentration) clearly affects the gelation rate, as shown on Table 2, but not always in the same direction. The gelation

Table 2 Gelation periods estimated for each dexOx with different AAD concentrations.

dexOx	Feed conc. % (w/w)	Gelation period (min) <sup>a</sup>			
		5% AAD	10% AAD	20% AAD	
D5	30	$66.7 \pm 1.4$	$77.8 \pm 5.2$	_b	
D10	30	$14.9 \pm 1.7$	$16.8 \pm 0.5$	$18.8 \pm 1.3$	
D25	20	$2.8 \pm 0.3$	$1.6 \pm 0.9$	$1.3 \pm 0.2$	
D40	15	$3.7 \pm 0.4$	$2.6 \pm 0.1$	$2.3 \pm 0.1$	

<sup>&</sup>lt;sup>a</sup> The gelation period was considered when G' = G''; values are means  $\pm$  SD (n = 4).

periods of D25 and D40 hydrogels decrease with increasing AAD, while for the D5 and D10 hydrogels, the gelation periods increase directly with AAD concentration. For low ODs, the excess AAD increases the number of non-valid crosslinks, caused by the reaction of a single hydrazide, leaving a dangling end [25], and retarding hydrogel formation. The polymer feed concentration also affects the gelation periods, as can be observed with the D40 hydrogels, which should be faster than the D25 for the same AAD feed concentrations.

The dexOx/AAD hydrogels were prepared in Teflon molds and allowed to cure for at least 2 h, except for the D5 hydrogels, which were left overnight due to their slow curing rate. Equal volumes of dexOx and AAD solutions were added and mixed vigorously with the pipette tip, to achieve a good homogenization of both solutions.

The hydrazide groups in AAD react with the aldehyde groups in dexOx, forming hydrazone bonds, which are hydrolyzable (Fig. 1C), therefore making these hydrogels soluble in different timeframes. The swelling index (Eq. (1)) of the different sets of hydrogels show how the dissolution profiles could be controlled, not only by the amount of AAD but also by the dextran OD. By increasing the OD, we can significantly increase the dissolution time of the hydrogels. This oxidation increase enables more AAD to be used as a crosslinking agent, resulting in longer-lasting hydrogels. By balancing these two variables it is possible to control the dissolution profile of the hydrogels.

As shown, low ODs do not allow long dissolution times. However, it is perfectly possible to control the dissolution profile with the AAD concentration, within a range of 5 days (box in Fig. 3). By increasing the OD, hydrogels more resistant to dissolution are obtained. The D25 hydrogels have very interesting profiles (Fig. 3). The dissolution time could be extended up to 70 days. Furthermore, one can observe an interesting plateau, with 20% AAD, resembling a saddle, approximately from the second until the 50th day

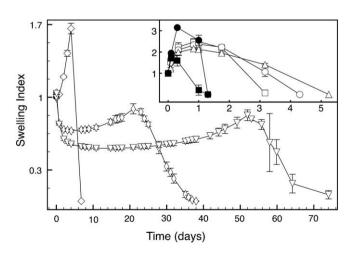


Fig. 3. Swelling index profile of dexOx + AAD hydrogels. D25 with feed concentration of 20% and D10 and D5 with feed concentration of 30%.  $\diamondsuit$  – D25A10;  $\bigtriangledown$  – D25A20; inset:  $\Box$  – D10A5;  $\bigcirc$  – D10A10;  $\triangle$  – D10A20;  $\blacksquare$  – D5A5;  $\bullet$  – D5A10.

b Hydrogel not formed.

of immersion in phosphate buffer. Within this period the hydrogels maintained their size and shape without abrupt variations in swelling. This profile seems to be interesting for the proposed application, as it will not swell above the injected volume and takes a few weeks to dissolve. Just before the hydrogel collapses and dissolves, a maximum swelling peak is observed. We hypothesize this peak to be a fracture point, reached when the osmotic force equals the polymeric matrix force, which weakens through time due to diffusion of AAD out of the hydrogel.

The water content of the vitreous humor is around 98%—mainly composed of collagen, hyaluronic acid [26] and hyalocytes of Balazs, which take care of removing cellular debris and reprocessing the hyaluronic acid [27]. Since the dexOx hydrogels are soluble in water and electrolyte solutions, we think that the vitreous humor will naturally contribute to the dissolution of the hydrogel and help the elimination of hydrogel. The by-products of the designed hydrogel are its initial components: dexOx and AAD. Both by-products should be excreted into the aqueous humor via the anterior route. This elimination is probably faster than through the blood—retina barrier to the systemic circulation [1], even though dextrans up to 150 kDa can diffuse through the sclera [28].

# 3.4. Assessment of cytotoxic potential

The characteristics of these formulations—their injectability, controlled gelation rate and dissolution profile—render them suitable as drug carriers to the posterior part of the eye. Formulations composed partially by dexOx have been tested for their biocompatibility. Recently, Bhatia et al. [17] seeded 3T3 fibroblast cells on top of oxidized dextran (20–50% OD) crosslinked with eight-arm PEG amine and showed that their formulation was non-toxic and could lead to cell confluence after 24 h of growth. This suggests that the crosslinked dexOx can promote better cell adhesion than dextran itself [29], despite showing some toxicity when present, alone, in cell culture with mesothelial cells [30].

In the present work, endothelial cells from rabbit cornea were chosen based on the need to assess the cytotoxicity of the dexOx-AAD crosslinked hydrogel for the proposed application.

To assess the cytotoxicity of these materials, several combinations of hydrogels involving the different concentrations of dexOx and AAD were prepared. The 96-well cell culture plates were covered with 60 µl of hydrogels or just controls and the cells were seeded on top, after an overnight curing period. The materials used were not only dissolved in PBS but also in the appropriate cell culture media. Occasionally, the initial dexOx feed concentration had to be slightly decreased, due to the high viscosity, probably due to proteins in the medium crosslinking with the dexOx through existing amine groups.

After cell seeding on top of the hydrogels, each well was visualized by optical microscopy, to observe whether there was any cell adhesion and/or proliferation. Cells grew in

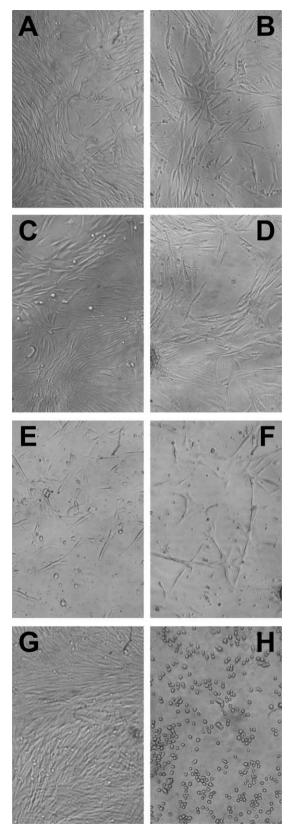


Fig. 4. Endothelial cells isolated from rabbit cornea seeded in dexOx + AAD hydrogels, dissolved in MEM or PBS, after 72 h. (A) D5A5, PBS; (B) D5A5, MEM; (C) D10A10, PBS; (D) D10A10, MEM; (E) D25A10, PBS; (F) D25A10, MEM; (G) negative control; (H) positive control. Original magnification  $100 \times$ .

the presence of all hydrogels tested, although cell growth, in the presence of D25 hydrogels, did not achieve confluence during the period of study (Fig. 4).

Dextran is neutrally charged and we expect dexOx to maintain this neutrality as the periodate oxidation reaction does not yield any charged chemical groups. However, the crosslinking of dexOx with AAD (p $K_a$  2.5) yields hydrazone bonds which were reported to have a p $K_a$  of  $\sim$ 3–4 [31]. Hence, due to the nature of the crosslinking bond, we suggest that the hydrogel zeta potential shifts negatively, allowing cell growth and proliferation.

It is well known that the surface chemistry of hydrogels can affect cell adhesion, proliferation and other phenomena. Chen et al. [32] showed how the nature of the polymer and the crosslinker concentration can dictate the surface charge density of the gels and strongly influence the cell behavior. They have identified a threshold for the surface zeta potential (-20 mV), below which cells adhere and proliferate.

Schneider et al. [33] also reported that the charge density of the hydrogel can regulate cell attachment either directly in the absence of extracellular matrix components, or indirectly through the association of extracellular matrix proteins found within the serum due to charges on the hydrogel surface.

The MTS assay is a quick and effective method for testing mitochondrial impairment and correlates quite well with cell proliferation. In recent years, it has been frequently used as a preliminary screen for the evaluation of *in vitro* cytotoxicity of polymeric components.

The MTS assays were performed at 1, 3 and 7 days after cells being seeded on top of the hydrogels. Cellular activity did not seem to be affected by the medium used to prepare the hydrogels (MEM or PBS). The results (Fig. 5) emphasize that every formulation promoted dehydrogenase

activity. In the first 24 h, all hydrogels promoted higher enzyme activity than the negative control. By the 3rd day, the activity had doubled for most hydrogels, with a few exceptions, and by the 7th day the activity reached a constant level. These results demonstrate that the tested formulations are non-cytotoxic.

# 4. Conclusions

In order to estimate the degree of oxidation of dextran, we have identified EtC as a better and more accurate titrant than tBC, especially for highly oxidized samples. The bulkier tBC moiety causes sample precipitation and also seems to impair good access to the oxidized residues, lowering the measured OD.

The viscosity studies revealed how the dextran OD can limit the concentration used. However, for diluted dexOx solutions, the lower molecular weight counterbalances the oxidation effect, decreasing the viscosity.

The characterized hydrogels have a dual crosslinking control method, which depends on the dextran OD and the amount of AAD used. The OD allows a certain proportion of residues to serve as reactive points for molecules such as AAD. The amount of AAD used is crucial in defining the gelation period, mechanical properties and dissolution profile of the hydrogels. It should be within the same range of the amount of oxidized residues present in dextran in order to avoid forming dangling ends rather than valid mechanical crosslinks.

In the cytotoxicity assay, the different dextran ODs tested were successful in promoting cell adhesion and growth. However, with the increasing oxidation, the cells took longer to proliferate in the hydrogels. Oddly, the metabolic activity, measured by the MTS assay, showed very high levels of activity for the more highly oxidized

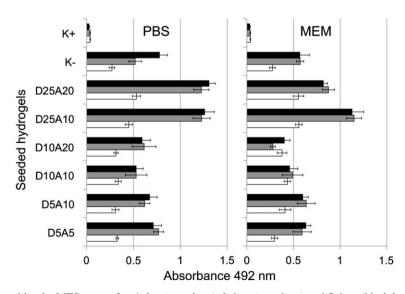


Fig. 5. Cellular activities measured by the MTS assay after 1 day (open bars), 3 days (gray bars) and 7 days (black bars). Endothelial cells from rabbit cornea, seeded onto dexOx + AAD hydrogels. The materials were either dissolved in PBS or MEM. K+, positive control; K-, negative control. All error bars represent one standard deviation from six experiments.

hydrogels, which does not correspond to the cellular proliferation observed.

The system investigated here aims to provide a reliable drug delivery device for the posterior part of the eye that uses a single injection, but does not require further surgery for the removal of the device. The designed formulation is expected to dissolve and be eliminated naturally by the organism.

### Acknowledgments

The authors thank Graça Rasteiro for allowing the use of the viscometer and rheometer. This study was supported by Instituto de Investigação Interdisciplinar (financial support of J.M.: III/BIO/20/2005) and by the Portuguese Foundation for Science and Technology (in the form of fellowship to I.J.C.: SFRH/BPD/19776/2004).

#### References

- Del Amo EM, Urtti A. Current and future ophthalmic drug delivery systems. A shift to the posterior segment. Drug Discov Today 2008;13:135

  –43.
- [2] Schachar RA, Chen W, Woo BK, Pierscionek BK, Zhang X, Ma L. Diffusion of nanoparticles into the capsule and cortex of a crystalline lens. Nanotechnology 2008;19:1–4.
- [3] Urtti A. Challenges and obstacles of ocular pharmacokinetics and drug delivery. Adv Drug Deliv Rev 2006;58:1131–5.
- [4] Le Bourlais C, Acar L, Zia H, Sado PA, Needham T, Leverge R. Ophthalmic drug delivery systems—recent advances. Prog Retin Eye Res 1998:17:33–58.
- [5] Hoffman AS. Hydrogels for biomedical applications. Adv Drug Deliv Rev 2002;54:3–12.
- [6] Van Tomme SR, Hennink WE. Biodegradable dextran hydrogels for protein delivery applications. Exp Rev Medical Dev 2007;4:147–64.
- [7] Ferreira LS, Gerecht S, Fuller J, Shieh HF, Vunjak-Novakovic G, Langer R. Bioactive hydrogel scaffolds for controllable vascular differentiation of human embryonic stem cells. Biomaterials 2007;28:2706–17.
- [8] Mehvar R. Dextrans for targeted and sustained delivery of therapeutic and imaging agents. J Control Rel 2000;69:1–25.
- [9] Jeanes A, Wilham CA. Periodate oxidation of dextran. J Am Chem Soc 1950;72:2655–7.
- [10] Suvorova OB, Iozep AA, Passet BV. Reactivity of polysaccharide aldehydes toward N-nucleophiles. Russ. J App Chem 2001;74:1016–20.
- [11] Domb AJ, Linden G, Polacheck I, Benita S. Nystatin-dextran conjugates: synthesis and characterization. J Polym Sci Pol Chem 1996;34:1229–36.
- [12] Penzol G, Armisen P, Fernandez-Lafuente R, Rodes L, Guisan JM. Use of dextrans as long and hydrophilic spacer arms to improve the performance of immobilized proteins acting on macromolecules. Biotechnol Bioeng 1998;60:518–23.
- [13] Draye JP, Delaey B, Van de Voorde A, Van Den Bulcke A, Bogdanov B, Schacht E. *In vitro* release characteristics of bioactive molecules from dextran dialdehyde cross-linked gelatin hydrogel films. Biomaterials 1998;19:99–107.

- [14] Weng L, Chen X, Chen WC. Rheological characterization of in situ crosslinkable hydrogels formulated from oxidized dextran and Ncarboxyethyl chitosan. Biomacromolecules 2007;8:1109–15.
- [15] Weng L, Romanov A, Rooney J, Chen WC. Non-cytotoxic, in situ gelable hydrogels composed of N-carboxyethyl chitosan and oxidized dextran. Biomaterials 2008;29:3905–13.
- [16] Schacht E, Bogdanov B, Bulcke AVD, De Rooze N. Hydrogels prepared by crosslinking of gelatin with dextran dialdehyde. React Funct Polymers 1997;33:109–16.
- [17] Bhatia SK, Arthur SD, Chenault HK, Kodokian GK. Interactions of polysaccharide-based tissue adhesives with clinically relevant fibroblast and macrophage cell lines. Biotechnol Lett 2007;29:1645–9.
- [18] Heindel ND, Zhao H, Leiby J, VanDongen JM, Lacey CJ, Lima DA, et al. Hydrazide pharmaceuticals as conjugates to polyaldehyde dextran: syntheses, characterization, and stability. Bioconjug Chem 1990;1:77–82.
- [19] Maia J, Ferreira L, Carvalho R, Ramos MA, Gil MH. Synthesis and characterization of new injectable and degradable dextran-based hydrogels. Polymer 2005;46:9604–14.
- [20] Bouhadir KH, Hausman DS, Mooney DJ. Synthesis of cross-linked poly(aldehyde guluronate) hydrogels. Polymer 1999;40:3575–84.
- [21] Jia XQ, Burdick JA, Kobler J, Clifton RJ, Rosowski JJ, Zeitels SM, et al. Synthesis and characterization of in situ cross-linkable hyaluronic acid-based hydrogels with potential application for vocal fold regeneration. Macromolecules 2004;37:3239–48.
- [22] Natu MV, Sardinha JP, Correia IJ, Gil MHG. Controlled release gelatin hydrogels and lyophilisates with potential application as ocular inserts. Biomed Mater 2007;2:241–9.
- [23] MacCallum DK, Lillie JH, Scaletta LJ, Occhino JC, Frederick WG, Ledbetter SR. Bovine corneal endothelium in vitro. Elaboration and organization and of a basement membrane. Exp Cell Res 1982;139:1–13.
- [24] Vervoort L, Vinckier I, Moldenaers P, VandenMooter G, Augustijns P, Kinget R. Inulin hydrogels as carriers for colonic drug targeting. Rheological characterization of the hydrogel formation and the hydrogel network. J Pharm Sci 1999;88:209–14.
- [25] Lee KY, Bouhadir KHB, Mooney DJM. Degradation behavior of covalently cross-linked poly(aldehyde guluronate) hydrogels. Macromolecules 2000;33:97–101.
- [26] Chirile TV, Hong Y. The vitreous humor. In: Black J, Hastings GW, editors. Handbook of Biomaterials Properties. London: Chapman & Hall; 1998. p. 125–34.
- [27] Grabner G, Boltz G, Förster O. Macrophage-like properties of human hyalocytes. Invest Ophthalmol Vis Sci 1980;19:333–40.
- [28] Ambati J et al. Diffusion of high molecular weight compounds through sclera. Invest Ophthalmol Vis Sci 2000;41:1181–5.
- [29] Massia SP, Stark J, Letbetter DS. Surface-immobilized dextran limits cell adhesion and spreading. Biomaterials 2000;21:2253–61.
- [30] Ito T, Yeo Y, Highley CB, Bellas E, Kohane DS. Dextran-based in situ cross-linked injectable hydrogels to prevent peritoneal adhesions. Biomaterials 2007;28:3418–26.
- [31] Rando RR, Orr GA, Bangerter FW. Threshold effects on the concanavalin-A-mediated agglutination of modified erythrocytes. J Biol Chem 1979;254:8318–23.
- [32] Chen YM, Shiraishi N, Satokawa H, Kakugo A, Narita T, Gong JP, et al. Cultivation of endothelial cells on adhesive protein-free synthetic polymer gels. Biomaterials 2005;26:4588–96.
- [33] Schneider GB, English A, Abraham M, Zaharias R, Stanford C, Keller J. The effect of hydrogel charge density on cell attachment. Biomaterials 2004;25:3023–8.